



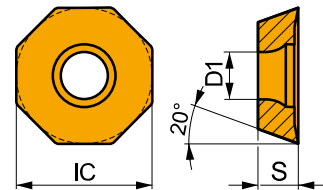
|       |              |     |     |    |            |          |          |           |       |
|-------|--------------|-----|-----|----|------------|----------|----------|-----------|-------|
|       |              |     |     |    |            |          |          |           |       |
| FA056 | US 5011-T20P | 5.0 | M 5 | 11 | SDR T20P-T | HS 1240C | CAC 160C | HSD 0825C | HXK 5 |
| FA057 | US 5011-T20P | 5.0 | M 5 | 11 | SDR T20P-T | HS 1655C | CAC 200C | HSD 1025C | HXK 7 |

|       |         |         |
|-------|---------|---------|
|       |         |         |
| AC001 | KS 1230 | K.FMH27 |
| AC002 | KS 1635 | K.FMH32 |
| AC003 | KS 2040 | K.FMH40 |

## OEHT 06

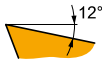


|      |        |      |      |
|------|--------|------|------|
|      | IC     | D1   | S    |
|      | (mm)   | (mm) | (mm) |
| 0604 | 16.050 | 5.50 | 4.76 |



Zalecane początkowe wartości dla prędkości skrawania (vc), posuwu (f) i głębokości skrawania (ap). Więcej opcji można znaleźć w naszej aplikacji kalkulatora parametrów.

| Produkt | RE   | P       |            |      | M       |            |      | K       |            |      | N       |            |      | S       |            |      | H       |            |      |
|---------|------|---------|------------|------|---------|------------|------|---------|------------|------|---------|------------|------|---------|------------|------|---------|------------|------|
|         |      | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   | vc      | f          | ap   |
|         | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) | (m/min) | (mm/tooth) | (mm) |



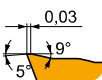
Geometria MF, płytka do frezowania czołowego 45°, o bardzo ostrej, pozytywnej konstrukcji, do obróbki lekkiej i średniej oraz potencjalnie wykańczającej.

|                  |       |   |     |      |     |     |      |     |   |   |   |     |      |     |    |      |     |   |   |   |
|------------------|-------|---|-----|------|-----|-----|------|-----|---|---|---|-----|------|-----|----|------|-----|---|---|---|
| OEHT 0604AEER-MF | M6330 | – | 255 | 0.12 | 2.2 | 180 | 0.11 | 2.2 | – | – | – | –   | –    | –   | 75 | 0.10 | 1.8 | – | – | – |
|                  | M8330 | – | 295 | 0.12 | 2.2 | 175 | 0.11 | 2.2 | – | – | – | 885 | 0.14 | 2.2 | 70 | 0.10 | 1.8 | – | – | – |
|                  | M8340 | – | 275 | 0.12 | 2.2 | 165 | 0.11 | 2.2 | – | – | – | –   | –    | –   | 65 | 0.10 | 1.8 | – | – | – |



Geometria MM, płytka do frezowania czołowego 45°, o ostrej, pozytywnej konstrukcji, do obróbki lekkiej i średniej.

|                  |       |   |     |      |     |     |      |     |   |   |   |     |      |     |    |      |     |   |   |   |   |
|------------------|-------|---|-----|------|-----|-----|------|-----|---|---|---|-----|------|-----|----|------|-----|---|---|---|---|
| OEHT 0604AEER-MM | M6330 | – | 245 | 0.16 | 2.2 | 170 | 0.14 | 2.2 | – | – | – | –   | –    | –   | 70 | 0.11 | 1.8 | – | – | – |   |
|                  | M8330 | – | 280 | 0.16 | 2.2 | 165 | 0.14 | 2.2 | – | – | – | 840 | 0.19 | 2.2 | 70 | 0.11 | 1.8 | – | – | – |   |
|                  | M8340 | – | 255 | 0.16 | 2.2 | 150 | 0.14 | 2.2 | – | – | – | –   | –    | –   | 60 | 0.11 | 1.8 | – | – | – |   |
|                  | M8345 | – | 205 | 0.16 | 2.2 | 120 | 0.14 | 2.2 | – | – | – | –   | –    | –   | 50 | 0.11 | 1.8 | – | – | – |   |
|                  | M9325 | – | 355 | 0.16 | 2.2 | –   | –    | –   | – | – | – | –   | –    | –   | –  | –    | –   | – | – | – | – |
|                  | M9340 | – | 320 | 0.16 | 2.2 | 190 | 0.14 | 2.2 | – | – | – | –   | –    | –   | 80 | 0.11 | 1.8 | – | – | – |   |



Geometria M z lekko dodatnim kształtem, płytka do frezowania czołowego 45°, do obróbki lekkiej i średniej.

|                 |       |   |     |      |     |     |      |     |   |   |   |   |   |   |    |      |     |   |   |   |   |
|-----------------|-------|---|-----|------|-----|-----|------|-----|---|---|---|---|---|---|----|------|-----|---|---|---|---|
| OEHT 0604AESR-M | M6330 | – | 210 | 0.24 | 3.2 | 150 | 0.22 | 3.2 | – | – | – | – | – | – | 60 | 0.17 | 2.6 | – | – | – |   |
|                 | M8310 | – | 265 | 0.24 | 3.2 | 135 | 0.22 | 3.2 | – | – | – | – | – | – | –  | –    | –   | – | – | – |   |
|                 | M8330 | – | 245 | 0.24 | 3.2 | 145 | 0.22 | 3.2 | – | – | – | – | – | – | 60 | 0.17 | 2.6 | – | – | – |   |
|                 | M8340 | – | 220 | 0.24 | 3.2 | 130 | 0.22 | 3.2 | – | – | – | – | – | – | 55 | 0.17 | 2.6 | – | – | – |   |
|                 | M9325 | – | 295 | 0.24 | 3.2 | –   | –    | –   | – | – | – | – | – | – | –  | –    | –   | – | – | – | – |
|                 | M9340 | – | 270 | 0.24 | 3.2 | 160 | 0.22 | 3.2 | – | – | – | – | – | – | 65 | 0.17 | 2.6 | – | – | – |   |