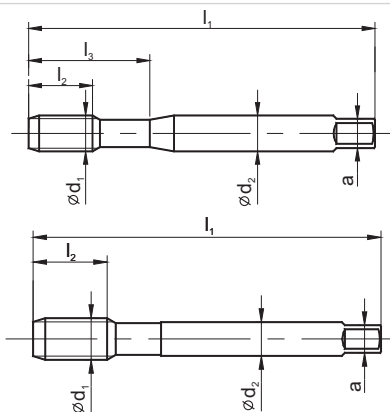


1

**Gwint amerykański zunifikowany
drobnozwojny UNF, ANSI B-1.1**


HSS

DIN
2181

Rodzaj materiału obrabianego



Typ otworu



Rodzaj materiału

HSS

Rodzaj powłoki

Nakrój

~3P

UNF	Ød ₁	1"/P	P	l ₁	l ₂	l ₃	Ød ₂	a		Norma					
										DIN-2181					
										Tol.	2B				
										INDEX	E1-131001				
No5-44	3,175	44	0,577	42	10	18	3,5	2,7	2,70	4205	○				
No6-40	3,505	40	0,635	45	11	18	4,0	3,0	2,95	4206	○				
No8-36	4,165	36	0,706	48	12	23	4,5	3,4	3,50	4208	○				
No10-32	4,826	32	0,794	52	14	22	6,0	4,9	4,10	4210	○				
No12-28	5,486	28	0,907	56	16	24	6,0	4,9	4,60	4212	○				
1/4-28	6,350	28	0,907	56	16	24	6,0	4,9	5,50	4227	●				
5/16-24	7,938	24	1,058	63	17	-	6,0	4,9	6,90	4228	●				
3/8-24	9,525	24	1,058	63	18	-	7,0	5,5	8,50	4229	●				
7/16-20	11,112	20	1,270	70	22	-	8,0	6,2	9,90	4230	●				
1/2-20	12,700	20	1,270	70	20	-	9,0	7,0	11,50	4231	●				
9/16-18	14,288	18	1,411	80	20	-	11,0	9,0	12,90	4232	●				
5/8-18	15,875	18	1,411	80	20	-	12,0	9,0	14,50	4233	●				
3/4-16	16,050	16	1,588	80	22	-	14,0	11,0	17,50	4235	●				
7/8-14	22,225	14	1,814	80	22	-	18,0	14,5	20,40	4237	○				
1-12	25,400	12	2,117	90	22	-	18,0	14,5	23,25	4239	○				
1.1/8-12	28,575	12	2,117	90	22	-	22,0	18,0	26,50	4241	○				
1.1/4-12	31,750	12	2,117	90	22	-	22,0	18,0	29,50	4243	○				
1.3/8-12	34,925	12	2,117	125	36	-	28,0	22,0	32,75	4245	○				
1.1/2-12	38,100	12	2,117	125	36	-	28,0	22,0	36,00	4247	○				

ISO	V _c (m/min)				
P	5-20				
M	-				
K	-				
N	-				
S	-				