

Gwint amerykański zunifikowany drobnozwojny UNF, ANSI B-1.1												800							
												B	C-R40						
Rodzaj materiału obrabianego																			
Typ otworu																			
Rodzaj materiału												HSSE							
Rodzaj powłoki																			
Nakrój												B / 4-5P		C / 2-3P					
UNF	Ød ₁	1"/P	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norma			DIN-371					
											DIN-371								
											Tol.	2B	2B						
												INDEX	C2-111101	C2-511101					
No6-40	3,505	40	0,635	56	12	6	20	4,0	3,0	2,95	4206	○	○						
No8-36	4,165	36	0,706	63	12	7	21	4,5	3,4	3,50	4208	○	○						
No10-32	4,826	32	0,794	70	14	8	25	6,0	4,9	4,10	4210	●	●						
No12-28	5,486	28	0,907	80	18	10	30	6,0	4,9	4,60	4212	●	●						
1/4-28	6,350	28	0,907	80	18	10	30	7,0	5,5	5,50	4227	●	●						
5/16-24	7,938	24	1,058	90	20	13	35	8,0	6,2	6,90	4228	●	●						
3/8-24	9,525	24	1,058	90	20	15	35	10,0	8,0	8,50	4229	●	●						

UNF	Ød ₁	1"/P	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norma			DIN-374					
											DIN-374								
											Tol.	2B	2B						
												INDEX	D2-111101	D2-511101					
7/16-20	11,112	20	1,270	100	20	15	-	8,0	6,2	9,90	4230	●	●						
1/2-20	12,700	20	1,270	100	20	15	-	9,0	7,0	11,50	4231	●	●						
9/16-18	14,288	18	1,411	100	20	15	-	11,0	9,0	12,90	4232	●	●						
5/8-18	15,875	18	1,411	100	20	15	-	12,0	9,0	14,50	4233	●	●						
3/4-16	19,050	16	1,588	110	24	17	-	14,0	11,0	17,50	4235	●	●						
7/8-14	22,225	14	1,814	125	24	17	-	18,0	14,5	20,40	4237	●	●						
1-12	25,400	12	2,117	140	27	22	-	18,0	14,5	23,25	4239	●	●						
1.1/8-12	28,575	12	2,117	150	27	22	-	22,0	18,0	26,50	4241	○	○						
1.1/4-12	31,750	12	2,117	150	27	22	-	22,0	18,0	29,50	4243	○	○						
1.3/8-12	34,925	12	2,117	170	30	22	-	28,0	22,0	32,75	4245	○	○						
1.1/2-12	38,100	12	2,117	170	30	24	-	28,0	22,0	36,00	4247	○	○						
												ISO			V _c (m/min)				
												P	5-20	5-20					
												M	5-10	5-10					
												K	5-15	5-15					
												N	5-25	5-25					
												S	-	-					