



Gwint metryczny drobnozwojny ISO DIN-13										800							
										C	B	C-R40					
Rodzaj materiału obrabianego																	
Typ otworu																	
Rodzaj materiału										HSSE	HSSE	HSSE					
Rodzaj powłoki																	
Nakrój										C / 2-3P	B / 4-5P	C / 2-3P					
MF Ød ₁	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norma	DIN-374							
									Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)					
										INDEX	D2-121101	D2-111101	D2-511101				
M28x2	2,0	140	27	20	-	20,0	16,0	26,00	0286	○	○	○					
M30x1,5	1,5	150	27	22	-	22,0	18,0	28,50	0305	●	●	●					
M30x2	2,0	150	27	22	-	22,0	18,0	28,00	0306	●	●	●					
M32x1,5	1,5	150	27	22	-	22,0	18,0	30,50	0325	○	○	○					
M32x2	2,0	150	27	22	-	22,0	18,0	30,00	0326	○	○	○					
M33x1,5	1,5	160	30	22	-	25,0	20,0	31,50	0335	●	●	●					
M33x2	2,0	160	30	24	-	25,0	20,0	31,00	0336	●	●	●					
M34x1,5	1,5	170	30	22	-	28,0	22,0	32,50	0345	○	○	○					
M35x1,5	1,5	170	30	22	-	28,0	22,0	33,50	0355	○	○	○					
M36x1,5	1,5	170	30	22	-	28,0	22,0	34,50	0365	●	●	●					
M36x2	2,0	170	30	24	-	28,0	22,0	34,00	0366	●	●	●					
M36x3	3,0	200	50	30	-	28,0	22,0	33,00	0367	○	○	○					
M38x1,5	1,5	170	30	24	-	28,0	22,0	36,50	0385	○	○	○					
M39x1,5	1,5	170	30	25	-	32,0	24,0	37,50	0395	○	○	○					
M39x2	2,0	170	30	25	-	32,0	24,0	37,00	0396	○	○	○					
M39x3	3,0	200	50	30	-	32,0	24,0	36,00	0397	○	○	○					
M40x1,5	1,5	170	30	25	-	32,0	24,0	38,50	0405	○	○	○					
M40x2	2,0	170	30	25	-	32,0	24,0	38,00	0406	○	○	○					
M42x1,5	1,5	170	30	25	-	32,0	24,0	40,50	0425	○	○	○					
M42x2	2,0	170	30	25	-	32,0	24,0	40,00	0426	○	○	○					
M42x3	3,0	200	50	30	-	32,0	24,0	39,00	0427	○	○	○					
M45x1,5	1,5	180	32	27	-	36,0	29,0	43,50	0455	○	○	○					
M45x2	2,0	180	32	27	-	36,0	29,0	43,00	0456	○	○	○					
M45x3	3,0	200	50	30	-	36,0	29,0	42,00	0457	○	○	○					
M48x1,5	1,5	190	32	27	-	36,0	29,0	46,50	0485	○	○	○					
M48x2	2,0	190	32	27	-	36,0	29,0	46,00	0486	○	○	○					
M48x3	3,0	225	50	33	-	36,0	29,0	45,00	0487	○	○	○					
M50x1,5	1,5	190	32	27	-	36,0	29,0	48,50	0505	○	○	○					
M50x2	2,0	190	32	27	-	36,0	29,0	48,00	0506	○	○	○					
M52x1,5	1,5	190	32	27	-	40,0	32,0	50,50	0525	○	○	○					
M52x2	2,0	190	32	27	-	40,0	32,0	50,00	0526	○	○	○					
M52x3	3,0	225	50	33	-	40,0	32,0	49,00	0527	○	○	○					

- Dostępne z magazynu
- Na zapytanie

ISO	Vc (m/min)					
P	5-20	5-20	5-20			
M	5-10	5-10	5-10			
K	5-15	5-15	5-15			
N	5-25	5-25	5-25			
S	-	-	-			

Przykład zamówienia

 D2-121101-0286
 Gwintownik 800 M28x2-6H DIN-374 C HSSE