

Gwint amerykański zunifikowany UNC, ANSI B-1.1											800						
											B	C-R40					
Rodzaj materiału obrabianego											P M K N S H						
Typ otworu																	
Rodzaj materiału											HSSE						
Rodzaj powłoki																	
Nakrój											B / 4-5P C / 2-3P						
UNC	Ød ₁	1"/P	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norma	DIN-371					
											Tol.	2B	2B				
											INDEX	C2-111101	C2-511101				
No2-56	2,184	56	0,455	45	10	10	13	2,8	2,1	1,85	4102	○	○				
No4-40	2,844	40	0,635	56	10	5	18	3,5	2,7	2,35	4104	●	●				
No5-40	3,175	40	0,635	56	10	7	18	3,5	2,7	2,65	4105	●	●				
No6-32	3,505	32	0,794	56	12	6	20	4,0	3,0	2,85	4106	●	●				
No8-32	4,165	32	0,794	63	12	7	21	4,5	3,4	3,50	4108	●	●				
No10-24	4,826	24	1,058	70	14	8	25	6,0	4,9	3,90	4110	●	●				
No12-24	5,486	24	1,058	80	18	10	30	6,0	4,9	4,50	4112	●	●				
1/4-20	6,350	20	1,270	80	18	13	32	7,0	5,5	5,10	4127	●	●				
5/16-18	7,938	18	1,411	90	20	13	35	8,0	6,2	6,60	4128	●	●				
3/8-16	9,525	16	1,588	100	20	15	39	10,0	8,0	8,00	4129	●	●				
UNC	Ød ₁	1"/P	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norma	DIN-376					
											Tol.	2B	2B				
											INDEX	D2-111101	D2-511101				
7/16-14	11,112	14	1,814	100	22	15	-	8,0	6,2	9,40	4130	●	●				
1/2-13	12,700	13	1,954	110	24	18	-	9,0	7,0	10,80	4131	●	●				
9/16-12	14,288	12	2,117	110	25	20	-	11,0	9,0	12,20	4132	●	●				
5/8-11	15,875	11	2,309	110	32	22	-	12,0	9,0	13,50	4133	●	●				
3/4-10	19,050	10	2,540	125	32	25	-	14,0	11,0	16,50	4135	●	●				
7/8-9	22,225	9	2,822	140	32	30	-	18,0	14,5	19,50	4137	●	●				
1-8	25,400	8	3,175	160	38	30	-	20,0	16,0	22,25	4139	●	●				
1.1/8-7	28,575	7	3,629	180	45	37	-	22,0	18,0	25,00	4141	●	●				
1.1/4-7	31,750	7	3,629	180	45	37	-	22,0	18,0	28,00	4143	●	●				
1.3/8-6	34,925	6	4,233	200	50	40	-	28,0	22,0	30,75	4145	●	●				
1.1/2-6	38,100	6	4,233	200	55	40	-	28,0	22,0	34,00	4147	●	●				
											ISO		Vc (m/min)				
											P	5-20	5-20				
											M	5-10	5-10				
											K	5-15	5-15				
											N	5-25	5-25				
											S	-	-				