



Gwint metryczny ISO DIN-13									INOX									
									B	B-HL	C-R40	C-R40-HL						
<div style="display: flex; flex-direction: column; align-items: flex-start;"> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">HSSE</div> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">HL</div> <div style="border: 1px solid black; padding: 2px;">DIN 376</div> </div>									<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">P M K N S H</div> <div style="text-align: center;">P M K N S H</div> <div style="text-align: center;">P M K N S H</div> <div style="text-align: center;">P M K N S H</div> </div>									
Rodzaj materiału obrabianego																		
Typ otworu									<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> < 3d</div> <div style="text-align: center;"> < 3d</div> <div style="text-align: center;"> < 2.5d</div> <div style="text-align: center;"> < 2.5d</div> </div>									
Rodzaj materiału									HSSE HSSE HSSE HSSE									
Rodzaj powłoki									- HL - HL									
Nakrój									B / 4-5P B / 4-5P C / 2-3P C / 2-3P									
M Ød ₁	P	l ₁	l ₂	l ₂ R40	l ₃	Ød ₂	a		Norma									
									DIN-376				Tol.					
									ISO2 (6H)	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)						
INDEX	D2-111801	D2-118801	D2-511801	D2-518801														
M8	1,25	90	20	15	-	6,0	4,9	6,80	0080	●	●	●	●					
M10	1,50	100	20	17	-	7,0	5,5	8,50	0100	●	●	●	●					
M12	1,75	110	24	18	-	9,0	7,0	10,20	0120	●	●	●	●					
M14	2,00	110	25	20	-	11,0	9,0	12,00	0140	●	●	●	●					
M16	2,00	110	32	20	-	12,0	9,0	14,00	0160	●	●	●	●					
M18	2,50	125	32	25	-	14,0	11,0	15,50	0180	●	●	●	●					
M20	2,50	140	32	25	-	16,0	12,0	17,50	0200	●	●	●	●					
M22	2,50	140	32	25	-	18,0	14,5	19,50	0220	●	●	●	●					
M24	3,00	160	38	30	-	18,0	14,5	21,00	0240	●	●	●	●					
M27	3,00	160	38	30	-	20,0	16,0	24,00	0270	●	○	●	○					
M30	3,50	180	45	35	-	22,0	18,0	26,50	0300	●	○	●	○					
M33	3,50	180	45	35	-	25,0	20,0	29,50	0330	●	○	●	○					
M36	4,00	200	50	40	-	28,0	22,0	32,00	0360	●	○	●	○					
ISO									V _c (m/min)									
P									-									
M									5-15									
K									-									
N									-									
S									-									