



Gwint metryczny ISO DIN-13									800							
									C-R40	C-LH-L40	C-R40	C-R40				
Rodzaj materiału obrabianego																
Typ otworu																
Rodzaj materiału									HSSE	HSSE	HSSE	HSSE				
Rodzaj powłoki																
Nakrój									C / 2-3P	C / 2-3P	C / 2-3P	C / 2-3P				
M Ød <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	l <sub>2</sub> R40	l <sub>3</sub>	Ød <sub>2</sub>	a		Norma							
									DIN-376							
									Tol.	ISO2 (6H)	ISO2 (6H)	ISO3 (6G)	7G			
									INDEX	D2-511101	D2-591101	D2-511103	D2-511104			
M3	0,50	56	-	5	-	2,2	1,8	2,50	0030	●	○	○	○			
M4	0,70	63	-	8	-	2,8	2,1	3,30	0040	●	○	○	○			
M5	0,80	70	-	10	-	3,5	2,7	4,20	0050	●	○	○	○			
M6	1,00	80	-	12	-	4,5	3,4	5,00	0060	●	○	○	○			
M8	1,25	90	-	15	-	6,0	4,9	6,80	0080	●	○	○	○			
M10	1,50	100	-	17	-	7,0	5,5	8,50	0100	●	○	○	○			
M12	1,75	110	-	18	-	9,0	7,0	10,20	0120	●	●	●	○			
M14	2,00	110	-	20	-	11,0	9,0	12,00	0140	●	○	○	○			
M16	2,00	110	-	20	-	12,0	9,0	14,00	0160	●	●	●	○			
M18	2,50	125	-	25	-	14,0	11,0	15,50	0180	●	○	○	○			
M20	2,50	140	-	25	-	16,0	12,0	17,50	0200	●	●	●	○			
M22	2,50	140	-	25	-	18,0	14,5	19,50	0220	●	○	○	○			
M24	3,00	160	-	30	-	18,0	14,5	21,00	0240	●	●	○	○			
M27	3,00	160	-	30	-	20,0	16,0	24,00	0270	●	○	○	○			
M30	3,50	180	-	35	-	22,0	18,0	26,50	0300	●	○	○	○			
M33	3,50	180	-	35	-	25,0	20,0	29,50	0330	●	○	○	○			
M36	4,00	200	-	40	-	28,0	22,0	32,00	0360	●	○	○	○			
M39	4,00	200	-	40	-	32,0	24,0	35,00	0390	●	○	○	○			
M42	4,50	200	-	45	-	32,0	24,0	37,50	0420	●	○	○	○			
M45	4,50	220	-	45	-	36,0	29,0	40,50	0450	●	○	○	○			
M48	5,00	250	-	50	-	36,0	29,0	43,00	0480	●	○	○	○			
M52	5,00	250	-	50	-	40,0	32,0	47,00	0520	●	○	○	○			
									ISO	Vc (m/min)						
									P	5-20	5-20	5-20	5-20			
									M	5-10	5-10	5-10	5-10			
									K	5-15	5-15	5-15	5-15			
									N	5-25	5-25	5-25	5-25			
									S	-	-	-	-			