



Gwint rurowy walcowy G, DIN-ISO 228											800					
											C	B	C-R40			
Rodzaj materiału obrabianego																
Typ otworu																
Rodzaj materiału											HSSE	HSSE	HSSE			
Rodzaj powłoki																
Nakrój											C / 2-3P	B / 4-5P	C / 2-3P			
G	Ød ₁	1"/P	P	l ₁	l ₂	l ₂ R40	Ød ₂	a		Norma	DIN-5156					
										Tol.						
										INDEX	D2-121101	D2-111101	D2-511101			
G1/16	7,723	28	0,907	90	17	10	6,0	4,9	6,80	3121	○	○	○			
G1/8	9,728	28	0,907	90	18	10	7,0	5,5	8,80	3123	●	●	●			
G1/4	13,157	19	1,337	100	22	14	11,0	9,0	11,80	3127	●	●	●			
G3/8	16,662	19	1,337	100	22	15	12,0	9,0	15,25	3129	●	●	●			
G1/2	20,955	14	1,814	125	25	17	16,0	12,0	19,00	3131	●	●	●			
G5/8	22,911	14	1,814	125	25	20	18,0	14,5	21,00	3133	●	●	●			
G3/4	26,441	14	1,814	140	28	20	20,0	16,0	24,50	3135	●	●	●			
G7/8	30,201	14	1,814	150	30	22	22,0	18,0	28,25	3137	●	●	●			
G1	33,249	11	2,309	160	32	24	25,0	20,0	30,75	3139	●	●	●			
G1.1/8	37,907	11	2,309	170	34	24	28,0	22,0	35,50	3141	○	○	○			
G1.1/4	41,910	11	2,309	170	34	25	32,0	24,0	39,50	3143	○	○	○			
G1.1/2	47,800	11	2,309	190	36	-	36,0	29,0	45,25	3147	○	○	-			
G1.3/4	53,756	11	2,309	190	36	-	40,0	32,0	51,00	3151	○	○	-			
G2	59,614	11	2,309	220	40	-	45,0	35,0	57,00	3155	○	○	-			
										ISO	Vc (m/min)					
										P	5-20	5-20	5-20			
										M	5-10	5-10	5-10			
										K	5-15	5-15	5-15			
										N	5-25	5-25	5-25			
										S	-	-	-			