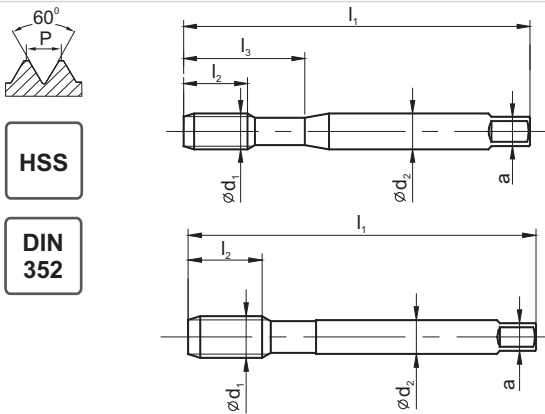


1

**Gwint amerykański zunifikowany
UNC, ANSI B-1.1**



Rodzaj materiału obrabianego



Typ otworu



Rodzaj materiału

HSS

Rodzaj powłoki

Nakrój

~3P

UNC	Ød ₁	1"/P	P	l ₁	l ₂	l ₃	Ød ₂	a		Norma				
										DIN-352				
										Toł.	2B			
										INDEX	E1-131001			
No4-40	2,844	40	0,635	40	10	18	3,5	2,7	2,35	4104	○			
No5-40	3,175	40	0,640	42	10	18	3,5	2,7	2,65	4105	○			
No6-32	3,505	32	0,794	45	11	18	4,0	3,0	2,85	4106	●			
No8-32	4,166	32	0,794	48	12	23	4,5	3,4	3,50	4108	○			
No10-24	4,826	24	1,060	52	14	26	6,0	4,9	3,90	4110	○			
No12-24	5,486	24	1,060	56	16	27	6,0	4,9	4,50	4112	○			
1/4-20	6,350	20	1,270	56	16	27	6,0	4,9	5,20	4127	●			
5/16-18	7,938	18	1,411	63	20	-	6,0	4,9	6,60	4128	●			
3/8-16	9,525	16	1,588	70	22	-	7,0	5,5	8,00	4129	●			
7/16-14	11,112	14	1,814	70	22	-	8,0	6,2	9,40	4130	○			
1/2-13	12,700	13	1,954	80	25	-	9,0	7,0	10,80	4131	●			
9/16-12	14,288	12	2,117	80	26	-	11,0	9,0	12,20	4132	○			
5/8-11	15,875	11	2,309	80	27	-	12,0	9,0	13,50	4133	●			
3/4-10	19,050	10	2,540	95	30	-	14,0	11,0	16,50	4135	●			
7/8-9	22,225	9	2,822	100	32	-	18,0	14,5	19,50	4137	○			
1-8	25,400	8	3,175	110	36	-	18,0	14,5	22,25	4139	○			
1.1/8-7	28,575	7	3,629	125	40	-	22,0	18,0	25,00	4141	○			
1.1/4-7	31,750	7	3,629	125	40	-	22,0	18,0	28,00	4143	○			
1.3/8-6	34,925	6	4,233	150	50	-	28,0	22,0	30,75	4145	○			
1.1/2-6	38,100	6	4,233	150	50	-	28,0	22,0	34,00	4147	○			
1.3/4-5	44,450	5	5,080	160	58	-	36,0	29,0	39,50	4151	○			
2-4.1/2	50,800	4 1/2	5,644	180	65	-	40,0	32,0	45,00	4155	○			

ISO		Vc (m/min)			
P	5-20				
M	-				
K	-				
N	-				
S	-				