

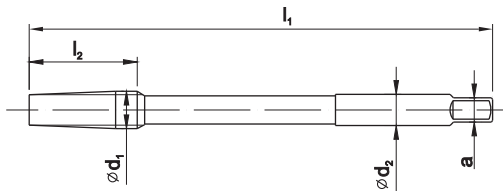
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Gwint rurowy walcowy G, DIN-ISO 228

NGRf



HSS



Rodzaj materiału obrabianego



Typ otworu



Rodzaj materiału

HSS

Rodzaj powłoki

Nakrój

12P

G	Ød ₁	1"/P	P	l ₁	l ₂	l ₃	Ød ₂	a		Norma	NGRf				
										Tol.					
										INDEX					
G1/16	7,723	28	0,907	140	20	-	6,0	4,5	6,80	3121	o				
G1/8	9,728	28	0,907	140	20	-	7,0	6,3	8,80	3123	o				
G1/4	13,157	19	1,337	180	30	-	11,0	8,0	11,80	3127	o				
G3/8	16,662	19	1,337	200	30	-	12,0	10,0	15,25	3129	o				
G1/2	20,955	14	1,814	220	40	-	16,0	12,5	19,00	3131	●				
G5/8	22,911	14	1,814	220	40	-	18,0	14,0	21,00	3133	o				
G3/4	26,441	14	1,814	250	40	-	20,0	16,0	24,00	3135	o				
G7/8	30,201	14	1,814	280	40	-	22,0	18,0	28,25	3137	o				
G1	33,249	11	2,309	280	60	-	25,0	20,0	30,75	3139	o				
G1.1/8	37,907	11	2,309	280	60	-	28,0	22,4	35,50	3141	-				
G1.1/4	41,910	11	2,309	280	60	-	32,0	25,0	39,50	3143	o				
G1.3/8	44,323	11	2,309	280	60	-	32,0	25,0	42,00	3145	-				
G1.1/2	47,800	11	2,309	280	60	-	36,0	28,0	45,00	3147	o				
G1.3/4	53,756	11	2,309	280	60	-	40,0	28,0	51,00	3151	-				
G2	59,614	11	2,309	280	60	-	45,0	31,5	57,00	3155	o				

ISO	Vc (m/min)				
P	5-20				
M	-				
K	6-15				
N	6-15				
S	-				