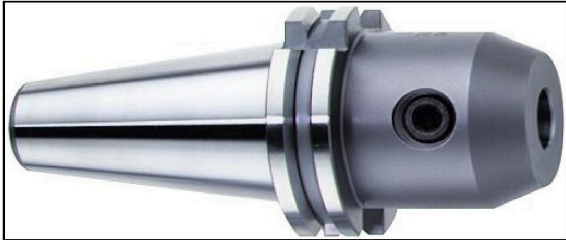


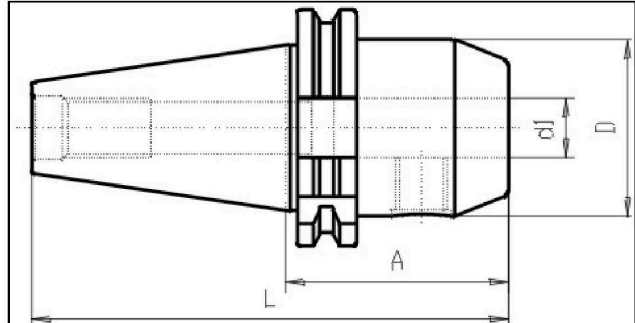
DIN 69871 - End Mill Holder WELDON - SK50



Illustration



Drawing



Technical information

Usage:	For milling-tools with zylindrical shaft type Weldon DIN 1835 Form B. Suitable for internal coolant flow Form AD/B = either central or over collar. Coolant channels in the collar are closed by a plastic dowel which can be removed if necessary. Please don't re-use the removed plastic dowels.
Scope of delivery:	with 1 clamping screw, from Dia 25mm with 2 screws
Accuracy:	Runout 15µm max. a 3 x d. Due to the eccentric grinding of the bores, the run-out can only be checked by inserting a qualified tool blank. Do NOT measure bore ! (see technical information)
Customs tariff code:	84 661 02 0
Coolant supply:	Either Form AD = Central OR Form AD/B = combined coolant version (Please take a look at the information for each single article).
Balanced:	G6,3 15.000 rpm / fine-balancing on grade G2,5 and/or higher rotations is possible with uplift price

Variants

Product No.	SK	d1	A	Form	L	D	weight in kg
G320 50x 6x 63	50	6	63	AD	165	25	2,85

DIN 69871 - End Mill Holder WELDON - SK50

G320D50x 6x 63	50	6	63	AD/B	165	25	2,9
G320 50x 6x100	50	6	100	AD	202	25	3,05
G320D50x 6x100	50	6	100	AD/B	202	25	3,1
G320D50x 6x160	50	6	160	AD/B	262	25	3,25
G320D50x 6x200	50	6	200	AD/B	302	25	--
G320 50x 8x 63	50	8	63	AD	165	28	2,9
G320D50x 8x 63	50	8	63	AD/B	165	28	2,9
G320 50x 8x100	50	8	100	AD	202	28	3,15
G320D50x 8x100	50	8	100	AD/B	202	28	3,2
G320D50x 8x160	50	8	160	AD/B	262	28	3,4
G320D50x 8x200	50	8	200	AD/B	302	28	3,6
G320 50x10x 63	50	10	63	AD	165	35	2,9
G320D50x10x 63	50	10	63	AD/B	165	35	2,9
G320 50x10x100	50	10	100	AD	202	35	3,2
G320D50x10x100	50	10	100	AD/B	202	35	3,2
G320D50x10x160	50	10	160	AD/B	262	35	3,7
G320D50x10x200	50	10	200	AD/B	302	35	4
G320 50x12x 63	50	12	63	AD	165	42	3,05
G320D50x12x 63	50	12	63	AD/B	165	42	3,1
G320 50x12x100	50	12	100	AD	202	42	3,5
G320D50x12x100	50	12	100	AD/B	202	42	3,5
G320D50x12x160	50	12	160	AD/B	262	42	3,9
G320D50x12x200	50	12	200	AD/B	302	42	4,6
G320 50x12x250	50	12	250	AD	352	42	4,85
G320 50x14x 63	50	14	63	AD	165	42	3
G320D50x14x 63	50	14	63	AD/B	165	42	3
G320D50x14x100	50	14	100	AD/B	202	42	3,5
G320D50x14x160	50	14	160	AD/B	262	42	3,5
G320D50x14x200	50	14	200	AD/B	302	42	3,5
G320 50x16x 63	50	16	63	AD	165	48	3,1
G320D50x16x 63	50	16	63	AD/B	165	48	3,1
G320 50x16x100	50	16	100	AD	202	48	3,6
G320D50x16x100	50	16	100	AD/B	202	48	3,6
G320D50x16x160	50	16	160	AD/B	262	48	4,5
G320D50x16x200	50	16	200	AD/B	302	48	5
G320 50x16x250	50	16	250	AD	352	48	5,55
G320 50x18x 63	50	18	63	AD	165	48	3,1

DIN 69871 - End Mill Holder WELDON - SK50

G320D50x18x 63	50	18	63	AD/B	165	48	3,1
G320D50x18x100	50	18	100	AD/B	202	48	3,6
G320D50x18x160	50	18	160	AD/B	262	48	4,5
G320D50x18x200	50	18	200	AD/B	302	48	--
G320D50x20x 35	50	20	35	AD/B	137	70	--
G320 50x20x 63	50	20	63	AD	165	52	3,15
G320D50x20x 63	50	20	63	AD/B	165	52	3,2
G320 50x20x100	50	20	100	AD	202	52	3,7
G320D50x20x100	50	20	100	AD/B	202	52	3,7
G320D50x20x160	50	20	160	AD/B	262	52	4,9
G320D50x20x200	50	20	200	AD/B	302	52	5,6
G320 50x20x250	50	20	250	AD	352	52	6
G320 50x25x 35	50	25	35	AD	137	70	3,2
G320D50x25x 35	50	25	35	AD/B	137	70	--
G320 50x25x 80	50	25	80	AD	182	63	3,75
G320D50x25x 80	50	25	80	AD/B	165	63	3,8
G320D50x25x100	50	25	100	AD/B	202	63	
G320D50x25x160	50	25	160	AD/B	262	63	6,1
G320D50x25x200	50	25	200	AD/B	302	63	7,2
G320 50x25x250	50	25	250	AD	352	52	7,75
G320D50x32x 35	50	32	35	AD/B	137	80	--
G320 50x32x100	50	32	100	AD	202	70	4,6
G320D50x32x100	50	32	100	AD/B	202	70	4,6
G320D50x32x160	50	32	160	AD/B	262	70	6,9
G320D50x32x200	50	32	200	AD/B	302	70	7,6
G320 50x40x100	50	40	100	AD	202	90	4,9
G320D50x40x100	50	40	100	AD/B	202	90	4,9
G320D50x50x120	50	50	120	AD/B	212	100	--