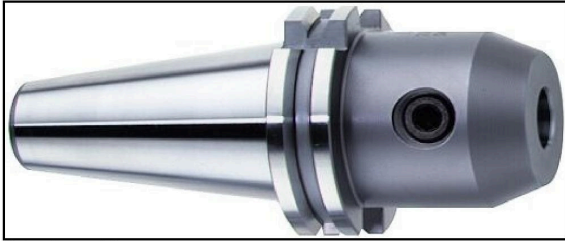


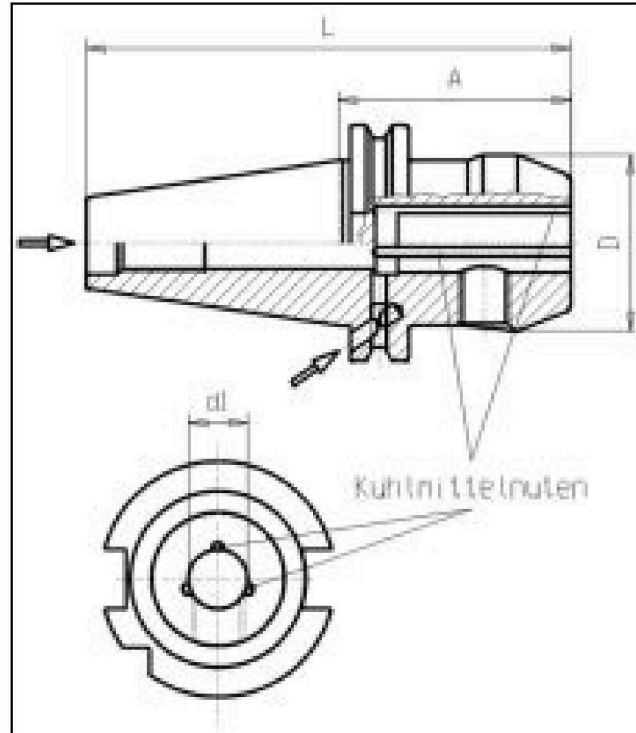
# DIN 69871 - Weldon with Coolant Grooves - SK50 AD/B G6,3 15.000 rpm



## Illustration



## Drawing



## Technical information

<b>Usage:</b>	For milling-tools with cylindrical shaft type Weldon DIN 1835 Form B. Suitable for internal coolant flow Form AD/B = either central or over collar. Coolant channels in the collar are closed by a plastic dowel which can be removed if necessary. Please don't re-use the removed plastic dowels.
<b>Scope of delivery:</b>	with 1 clamping screw, from Dia 25mm with 2 screws
<b>Accuracy:</b>	Runout 15µm max. a 3 x d. Due to the eccentric grinding of the bores, the run-out can only be checked by inserting a qualified tool blank. Do NOT measure bore ! (see technical information)
<b>Customs tariff code:</b>	84 661 02 0
<b>Coolant supply:</b>	combined coolant version AD/B
<b>Balanced:</b>	G6,3 15.000 rpm / fine-balancing on grade G2,5 and/or higher rotations is possible with uplift price

## Variants

Product No.	SK	d1	A	Form	L	D	grooves	weight in kg

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G323D50x 6x 63	50	6	63	AD/B	165	25	2	2,9
G323D50x 8x 63	50	8	63	AD/B	165	28	2	2,9
G323D50x10x 63	50	10	63	AD/B	165	35	2	2,9
G323D50x12x 63	50	12	63	AD/B	165	42	2	3,1
G323D50x14x 63	50	14	63	AD/B	165	42	2	3,1
G323D50x16x 63	50	16	63	AD/B	165	48	2	3,1
G323D50x18x 63	50	18	63	AD/B	165	48	2	3,1
G323D50x20x 63	50	20	63	AD/B	165	52	2	3,2
G323D50x22x 63	50	22	63	AD/B	165	52	2	--
G323D50x25x 80	50	25	80	AD/B	182	63	2	3,8
G323D50x32x100	50	32	100	AD/B	202	70	2	4,6
G323D50x40x100	50	40	100	AD/B	202	90	2	4,9