M TiN-COATED HSS-PM COLD FORMING TAPS NEW SIZES

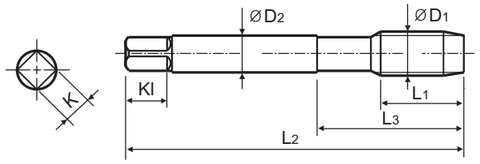
ISO Metric Coarse Threads DIN13

TTS37 SERIES

DIN 371

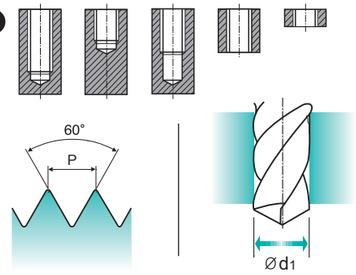
DIN 376

- ▶ Coated HSS-PM (Powder Metallurgy) Taps for high-speed tapping on rigid CNC machines or equivalent machines
- ▶ Up to 3 times faster in tapping compared to conventional taps
- ▶ For high-speed synchro tapping, synchro holder for increasing tool life and thread quality is recommended
- ▶ High precision threads



Hole type

3.0×D



Material groups **GV** | HSS PM | DIN 371/376 | 6HX | 60° | C | TiN | p.33

✻ NEW SIZE

Unit : mm

SIZE	Pitch	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	Number of Oil Groove	Tapping Drill Diameter
ØD1	P	TiN	L1	L2	L3	ØD2	K	Kl	Z	Ød1
M3	× 0.5	TTS37206	5	56	18	3.5	2.7	6	5	2.8
M4	× 0.7	TTS37246	7	63	21	4.5	3.4	6	5	3.7
M5	× 0.8	TTS37286	8	70	25	6	4.9	8	5	4.65
M6	× 1.0	TTS37316	10	80	30	6	4.9	8	5	5.55
M8	× 1.25	TTS37366	13	90	35	8	6.2	9	6	7.4
M10	× 1.5	TTS37426	15	100	39	10	8	11	6	9.3
M12	× 1.75	TTS37506	18	110	44	9	7	10	6	11.2
M14	× 2.0	✻ TTS37546	20	110	44	11	9	12	8	13.0
M16	× 2.0	✻ TTS37606	20	110	44	12	9	12	8	15.0
M18	× 2.5	✻ TTS37656	25	125	50	14	11	14	8	16.8
M20	× 2.5	✻ TTS37706	25	140	54	16	12	15	8	18.8

- ▶ DIN 371 (M3-M10) and DIN 376 (M12-M20)
- ▶ Coating (TiAlN) is available on your request

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommended	◎	◎	◎	◎		◎	◎					◎	◎	◎						

ISO	N										S							H		
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	◎	◎	◎	◎	○			◎													

MF TiN-COATED HSS-PM COLD FORMING TAPS NEW

ISO Metric Fine Threads DIN13

TTS38 SERIES

DIN 374

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- ▶ Up to 3 times faster in tapping compared to conventional taps
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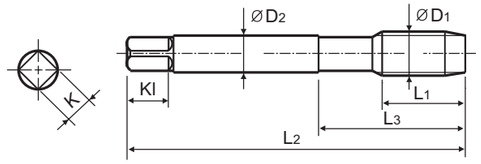
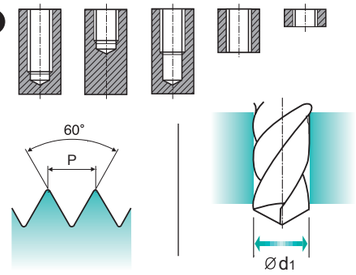
- ▶ High precision threads



Hole type

3.0×D



Material groups **GV** | HSS PM | DIN 374 | 6HX | 60° | C | TiN | p.33

Unit : mm

SIZE	Pitch	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	Number of Oil Groove	Tapping Drill Diameter
ØD1	P	TiN	L1	L2	L3	ØD2	K	Kl	Z	Ød1
M8	× 1.0	TTS38376	10	90	36	6	4.9	8	6	7.5
M10	× 1.25	TTS38436	13	100	40	7	5.5	8	6	9.4
M10	× 1.0	TTS38446	10	90	40	7	5.5	8	6	9.5
M12	× 1.25	TTS38526	13	100	40	9	7	10	6	11.4
M12	× 1.5	TTS38516	15	100	40	9	7	10	6	11.25
M14	× 1.5	TTS38556	15	100	40	11	9	12	8	13.25
M16	× 1.5	TTS38616	15	100	40	12	9	12	8	15.25
M18	× 1.5	TTS38676	17	110	44	14	11	14	8	17.25
M20	× 1.5	TTS38726	17	125	50	16	12	15	8	19.25

- ▶ Coating (TiAlN) is available on your request

◎ : Excellent ○ : Good

ISO	P											M			K					
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Recommended	◎	◎	◎	◎		◎	◎					◎	◎	◎						

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Recommended	◎	◎	◎	◎	○			◎													